SESSION - 2

Graduate Aptitude Test in Engineering

Notations:				
-	green color and with			
2.Options snown in i	red color and with 🍍	icon are incorrect.		
Question Paper Name:		CHANICAL ENGINEERING	1st Feb Shift1	
Number of Questions:	65			
Total Marks:	100.0			
Wrong answer f	for MCQ will result in neg	gative marks, (-1/3) for 1 mar	rk Questions and (-2/3) for 2 marks Question	S.
		General Apti	hide	
Number of Questio	ins.	10		
Section Marks:	115.	15.0		
Q.1 to Q.5 carry	1 mark each & Q.6 to Q.	10 carry 2 marks each.		
Question Number : 1 Qu	restion Type : MCO			
		the options given belo	ow to complete the following	
sentence.			•	
If the athlete had war	nted to come first in th	e race, he	several hours every day.	
(A) should practise		(B) should have prac	etised	
(C) practised		(D) should be practis	sing	
Options :				
1. 🏶 A				
2. 🖋 B				
3. % C				
4. 🏶 D				
Question Number : 2 Qu	estion Type : MCQ			
Choose the most suit	table one word substit	ute for the following expr	ession:	
Connotation of a roa	d or way			
(A) Pertinacious	(B) Viaticum	(C) Clandestine	(D) Ravenous	
Options :				
1. 🗱 A				
2. ✔ B				
3. * C				
4. ³⁴ D				

Question Number: 3 Question Type: MCQ

Choose the correct ver	to fill in the blank	below:	
Let us			
(A) introvert	(B) alternate	(C) atheist	(D) altruist
Options: 1. * A			
2. 🗸 B			
3. % C			
4. % D			
Question Number : 4 Ques	stion Type : MCQ		
Find the missing seque A, CD, GHI, ?, UVW		es below:	
(A) LMN	(B) MNO	(C) MNOP	(D) NOPQ
Options:			
1. * A			
2. * B			
3. ✓ C			
4. * D			
Question Number : 5 Ques If $x > y > 1$, which of	stion Type : MCQ of the following <u>mus</u>	t be true?	
i. $\ln x > \ln y$	ii. $e^x > e^y$	iii. $y^x > x^y$	iv. $\cos x > \cos y$
(A) (i) and (ii)		(B) (i) and (iii)	
(C) (iii) and (iv)		(D) (ii) and (iv)	
Options:			
1. ✓ A			
2. 🗱 B			
3. * C			
4. 🗱 D			
Question Number: 6 Ques			
	f in one of the follow		ould remain between them. hoices below. Identify the
(A) It would remain be (B) It would remain be (C) It would remain be (D) It would remain w	etween I and you. etween you and I.		

Options:

2.	×	E
3	×	c

Question Number: 7 Question Type: MCQ

In the following question, the first and the last sentence of the passage are in order and numbered 1 and 6. The rest of the passage is split into 4 parts and numbered as 2, 3, 4, and 5. These 4 parts are not arranged in proper order. Read the sentences and arrange them in a logical sequence to make a passage and choose the correct sequence from the given options.

- On Diwali, the family rises early in the morning.
- 2. The whole family, including the young and the old enjoy doing this.
- 3. Children let off fireworks later in the night with their friends.
- 4. At sunset, the lamps are lit and the family performs various rituals.
- Father, mother, and children visit relatives and exchange gifts and sweets.
- Houses look so pretty with lighted lamps all around.

(A) 2,5,3,4

(B) 5,2,4,3

(C) 3,5,4,2

(D) 4,5,2,3

Options :

1. 🗱 A

2. 🖋 B

3. **%** C

4. * D

Question Number: 8 Question Type: NAT

From a circular sheet of paper of radius 30 cm, a sector of 10% area is removed. If the remaining part is used to make a conical surface, then the ratio of the radius and height of the cone is _____.

Correct Answer:

1.9 to 2.2

Question Number: 9 Question Type: MCQ

log tan 1° + log tan 2° ++ log tan 89° is....

(A) 1

(B) 1/√2

(C) 0

(D) -1

Options:

1. 🏁 A

2. 🗱 B

3. 🗸 C

4. * D

Question Number: 10 Question Type: MCQ

Ms. X will be in Bagdogra from 01/05/2014 to 20/05/2014 and from 22/05/2014 to 31/05/2014. On the morning of 21/05/2014, she will reach Kochi via Mumbai.

Which one of the statements below is logically valid and can be inferred from the above sentences?

- (A) Ms. X will be in Kochi for one day, only in May.
- (B) Ms. X will be in Kochi for only one day in May.
- (C) Ms. X will be only in Kochi for one day in May.
- (D) Only Ms. X will be in Kochi for one day in May.

Options:

- 1. 🗱 A
- 2. 🗸 B
- 3. **%** C
- 4. * D

Mechanical Engineering

Number of Questions: 55
Section Marks: 85.0

Q.11 to Q.35 carry 1 mark each & Q.36 to Q.65 carry 2 marks each.

Question Number: 11 Question Type: MCQ

At least one eigenvalue of a singular matrix is

(A) positive

- (B) zero
- (C) negative
- (D) imaginary

Options:

- 1. 🗱 A
- 2. 🖋 B
- 3. **%** C
- 4. * D

Question Number: 12 Question Type: MCQ

At x = 0, the function f(x) = |x| has

(A) a minimum

(B) a maximum

(C) a point of inflexion

(D) neither a maximum nor minimum

Options:

- 1. 🗸 A
- 2. 38 B
- 3. * C
- 4. * D

Question Number: 13 Question Type: MCQ

Curl of vector $\mathbf{V}(x, y, z) = 2x^2 \mathbf{i} + 3z^2 \mathbf{j} + y^3 \mathbf{k}$ at x = y = z = 1 is

(A) -3i

(B) 3i

(C) 3i - 4j (D) 3i - 6k

Options:

1. 🗸 A

2. 🗱 B

3. X C

4. * D

Question Number: 14 Question Type: MCQ

The Laplace transform of e^{i5t} where $i = \sqrt{-1}$, is

(A) $\frac{s-5i}{s^2-25}$ (B) $\frac{s+5i}{s^2+25}$ (C) $\frac{s+5i}{s^2-25}$ (D) $\frac{s-5i}{s^2+25}$

Options:

1. 🏁 A

2. 🗸 B

3. * C

4. * D

Question Number: 15 Question Type: NAT

Three vendors were asked to supply a very high precision component. The respective probabilities of their meeting the strict design specifications are 0.8, 0.7 and 0.5. Each vendor supplies one component. The probability that out of total three components supplied by the vendors, at least one will meet the design specification is

Correct answer:

0.96 to 0.98

Question Number: 16 Question Type: NAT

A small ball of mass 1 kg moving with a velocity of 12 m/s undergoes a direct central impact with a stationary ball of mass 2 kg. The impact is perfectly elastic. The speed (in m/s) of 2 kg mass ball after the impact will be

Correct Answer:

7.8 to 8.2

Question Number: 17 Question Type: NAT

A rod is subjected to a uni-axial load within linear elastic limit. When the change in the stress is 200 MPa, the change in the strain is 0.001. If the Poisson's ratio of the rod is 0.3, the modulus of rigidity (in GPa) is

Correct Answer:

76 to 78

Question Number: 18 Question Type: MCQ

A gas is stored in a cylindrical tank of inner radius 7 m and wall thickness 50 mm. The gage pressure of the gas is 2 MPa. The maximum shear stress (in MPa) in the wall is

(A) 35

(B) 70

(C) 140

(D) 280

Options:

1. 🗱 A

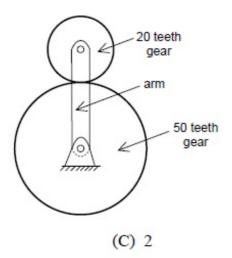
2. 🏶 B

3. 🗸 C

4. * D

Question Number: 19 Question Type: MCQ

The number of degrees of freedom of the planetary gear train shown in the figure is



(A) 0

(B) 1

(D) 3

Options:

1. 🏁 A

2. 🏶 B

3. 🗸 C

4. * D

Question Number: 20 Question Type: NAT

In a spring-mass system, the mass is m and the spring constant is k . The critical damping coefficient
of the system is 0.1 kg/s. In another spring-mass system, the mass is 2m and the spring constant is
8k. The critical damping coefficient (in kg/s) of this system is

Correct Answer:

0.38 to 0.42

Question Number: 21 Question Type: NAT

The uniaxial yield stress of a material is 300 MPa. According to von Mises criterion, the shear yield stress (in MPa) of the material is _____

Correct Answer:

171 to 175

Question Number: 22 Question Type: MCQ

If the fluid velocity for a potential flow is given by $V(x, y) = u(x, y)\mathbf{i} + v(x, y)\mathbf{j}$ with usual notations, then the slope of the potential line at (x, y) is

(A) $\frac{v}{u}$

(B) $-\frac{u}{v}$

(C) $\frac{v^2}{u^2}$

(D) $\frac{u}{v}$

Options:

- 1. 🏁 A
- 2. 🗸 B
- 3. X C
- 4. * D

Question Number: 23 Question Type: MCQ

Which of the following statements regarding a Rankine cycle with reheating are TRUE?

- increase in average temperature of heat addition
- (ii) reduction in thermal efficiency
- (iii) drier steam at the turbine exit
- (A) only (i) and (ii) are correct
- (B) only (ii) and (iii) are correct
- (C) only (i) and (iii) are correct
- (D) (i), (ii) and (iii) are correct

Options:

- 1. 🗱 A
- 2. 🗱 B
- 3. 🗸 C
- 4. 🗱 D

Question Number: 24 Question Type: MCQ

Within a boundary layer for a steady incompressible flow, the Bernoulli equation

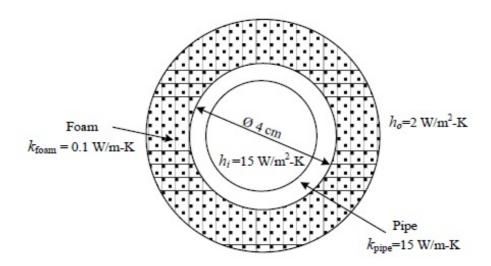
- (A) holds because the flow is steady
- (B) holds because the flow is incompressible
- (C) holds because the flow is transitional
- (D) does not hold because the flow is frictional

Options:

- 1. 🏁 A
- 2. 🗱 B
- 3. **%** C
- 4. 🗸 D

Question Number: 25 Question Type: NAT

If a foam insulation is added to a 4 cm outer diameter pipe as shown in the figure, the critical radius of insulation (in cm) is



Correct Answer:

4.9 to 5.1

Question Number: 26 Question Type: MCQ

In the laminar flow of air (Pr = 0.7) over a heated plate, if δ and δ_T denote, respectively, the hydrodynamic and thermal boundary layer thicknesses, then

(A)
$$\delta = \delta_T$$

(B)
$$\delta > \delta_T$$

(C)
$$\delta < \delta_T$$

(D)
$$\delta = 0$$
 but $\delta_T \neq 0$

Options:

4.	×	D
٦.		_

Question Number: 27 Question Type: NAT

The COP of a Carnot heat pump operating between 6 °C and 37 °C is

Correct Answer:

9.8 to 10.2

Question Number: 28 Question Type: MCQ

The Van der Waals equation of state is $\left(p + \frac{a}{v^2}\right)(v - b) = RT$, where p is pressure, v is specific volume, T is temperature and R is characteristic gas constant. The SI unit of a is

- (A) J/kg-K
- (B) m^3/kg (C) $m^5/kg-s^2$ (D) Pa/kg

Options:

- 1. 🏁 A
- 2. X B
- 3. 🗸 C
- 4. * D

Question Number: 29 Question Type: NAT

A rope-brake dynamometer attached to the crank shaft of an I.C. engine measures a brake power of 10 kW when the speed of rotation of the shaft is 400 rad/s. The shaft torque (in N-m) sensed by the dynamometer is

Correct Answer:

24 to 26

Question Number: 30 Question Type: SA

The atomic packing factor for a material with body centered cubic structure is

Correct Answer:

0.66 to 0.69

Question Number: 31 Question Type: MCQ

The primary mechanism of material removal in electrochemical machining (ECM) is
(A) chemical corrosion (B) etching (C) ionic dissolution (D) spark erosion
Options: 1. ** A
2. * B
3. ✔ C
4. * D
Question Number : 32 Question Type : MCQ
Which one of the following statements is TRUE?
 (A) The 'GO' gage controls the upper limit of a hole (B) The 'NO GO' gage controls the lower limit of a shaft (C) The 'GO' gage controls the lower limit of a hole (D) The 'NO GO' gage controls the lower limit of a hole
Options:
1. * A
2. * B
3. ✓ C
4. * D
Question Number: 33 Question Type: MCQ During the development of a product, an entirely new process plan is made based on design logic, examination of geometry and tolerance information. This type of process planning is known as
(A) retrieval
(B) generative (C) variant
(D) group technology based
Options :
1. * A
2. ✔ B
3. * C
4. * D
Question Number: 34 Question Type: NAT Annual demand of a product is 50000 units and the ordering cost is Rs. 7000 per order. Considering the basic economic order quantity model, the economic order quantity is 10000 units. When the annual inventory cost is minimized, the annual inventory holding cost (in Rs.) is

Correct Answer:

34000 to 36000

Question Number: 35 Question Type: MCQ

Sales data of a product is given in the following table:

Month	January	February	March	April	May
Number of units sold	10	11	16	19	25

Regarding forecast for the month of June, which one of the following statements is TRUE?

- (A) Moving average will forecast a higher value compared to regression.
- (B) Higher the value of order N, the greater will be the forecast value by moving average.
- (C) Exponential smoothing will forecast a higher value compared to regression.
- (D) Regression will forecast a higher value compared to moving average.
- 1. 🏶 A
- 2. 🗱 B
- 3. **%** C
- 4. 🗸 D

Question Number: 36 Question Type: MCQ

The chance of a student passing an exam is 20%. The chance of a student passing the exam and getting above 90% marks in it is 5%. GIVEN that a student passes the examination, the probability that the student gets above 90% marks is

(A)
$$\frac{1}{18}$$

(B)
$$\frac{1}{4}$$

(C)
$$\frac{2}{9}$$

(D)
$$\frac{5}{18}$$

Options:

- 1. * A
- 2. 🗸 B
- 3. X C
- 4. 🗱 D

Question Number: 37 Question Type: NAT

The surface integral $\iint_{S} \frac{1}{\pi} (9x\mathbf{i} - 3y\mathbf{j}) \cdot \mathbf{n} \, dS$ over the sphere given by $x^2 + y^2 + z^2 = 9$ is _____

Question Number: 38 Question Type: MCQ

Consider the following differential equation:

$$\frac{dy}{dt} = -5y$$
; initial condition: $y = 2$ at $t = 0$.

The value of y at t = 3 is

$$(A) - 5e^{-10}$$

(B)
$$2e^{-10}$$

(C)
$$2e^{-15}$$

(D)
$$-15e^2$$

Options:

Question Number: 39 Question Type: NAT

The values of function f(x) at 5 discrete points are given below:

X	0	0.1	0.2	0.3	0.4
f(x)	0	10	40	90	160

Using Trapezoidal rule with step size of 0.1, the value of $\int_{0}^{0.4} f(x) dx$ is ______

Correct Answer:

21.8 to 22.2

Question Number: 40 Question Type: NAT

The initial velocity of an object is 40 m/s. The acceleration a of the object is given by the following expression:

$$a = -0.1v$$
,

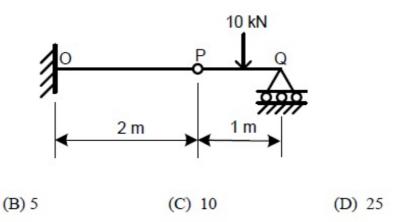
where v is the instantaneous velocity of the object. The velocity of the object after 3 seconds will be

Correct Answer:

29.5 to 29.7

Question Number: 41 Question Type: MCQ

A cantilever beam OP is connected to another beam PQ with a pin joint as shown in the figure. A load of 10 kN is applied at the mid-point of PQ. The magnitude of bending moment (in kN-m) at fixed end O is



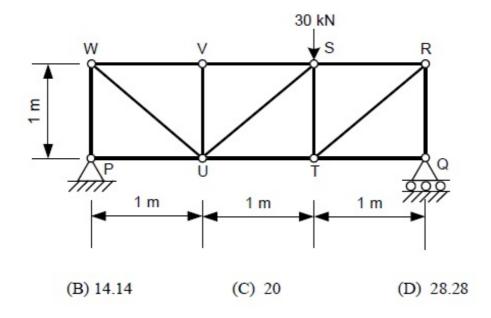
Options:

(A) 2.5

- 1. 🏶 A
- 2. 🏶 B
- 3. 🗸 C
- 4. × D

Question Number: 42 Question Type: MCQ

For the truss shown in the figure, the magnitude of the force (in kN) in the member SR is



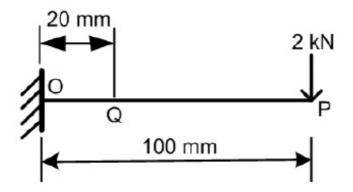
Options:

(A) 10

- 1. 🏁 A
- 2. 🏶 B
- 3. 🗸 C
- 4. × D

Question Number: 43 Question Type: NAT

A cantilever beam with square cross-section of 6 mm side is subjected to a load of 2 kN normal to the top surface as shown in the figure. The Young's modulus of elasticity of the material of the beam is 210 GPa. The magnitude of slope (in radian) at Q (20 mm from the fixed end) is



Correct Answer:

0.15 to 0.17

Question Number: 44 Question Type: MCQ

In a plane stress condition, the components of stress at a point are $\sigma_x = 20$ MPa, $\sigma_y = 80$ MPa and $\tau_{xy} = 40$ MPa. The maximum shear stress (in MPa) at the point is

(A) 20

(B) 25

(C) 50

(D) 100

Options:

- 1. 🍀 A
- 2. 🗱 B
- 3. 🗸 C
- 4. * D

Question Number: 45 Question Type: NAT

In a certain slider-crank mechanism, lengths of crank and connecting rod are equal. If the crank rotates with a uniform angular speed of 14 rad/s and the crank length is 300 mm, the maximum acceleration of the slider (in m/s²) is ______

Correct Answer: 115 to 120

Question Number: 46 Question Type: MCQ

and frequency ω al	ong the axis of the sprin lamped natural frequen	ng. The stiffness of the sp	nusoidal force of 10 N amplitude pring is 150 N/m, damping factor state, the amplitude of vibration
(A) 0.05	(B) 0.07	(C) 0.70	(D) 0.90
Options:			
1. * A			
2. ✓ B			
3. * C			
4. * D			
Question Number: 47 Q	Question Type : NAT		
permissible angle	of twist in the shaft is 1	°. The inner diameter of	0 kW at 700 rpm. The maximum of the shaft is 0.7 times the outer diameter (in mm) of the shaft
Correct Answer: 43 to 45			
Question Number: 48 Q	uestion Type : MCQ		
transmit 20 kW po	wer at 3000 RPM. If the	maximum permissible	diameters respectively) needs to shear stress is 30 MPa, d_0 is
(A) 11.29 mm	(B) 22.58 mm	(C) 33.87 mm	(D) 45.16 mm
Options:			
1. * A			
2. 🗸 B			
3. * C			
4. 🏶 D			
Question Number : 49 Q	Question Type : MCQ		
temperature T_2 , wh	-	in Kelvin. Assuming th	erature T_1 and 1200 W/m ² at a ne emissivity of the surface to be
(A) 0.308	(B) 0.416	(C) 0.803	(D) 0.874
Options: 1. ★ A 2. ★ B 3. ✔ C			

Question Number : 50	Question Type : MCQ			
and fluid remaining	_	rage flow velocity doub	contal circular pipe is h_1 . Pipeles and the pipe diameter re	-
(A) 1	(B) 4	(C) 8	(D) 16	
Options: 1. ※ A 2. ※ B 3. ✔ C				
_	ped laminar flow of w		0.001 Pa-s) through a pipe of axial velocity (in m/s) at	
location of 0.2 cm	_	Turni. The magnitude	or using verocity (in in s) at	u rusiu
6.2 to 6.3				
coefficient of 20	nterflow heat exchang W/m^2 -K. Air $(C_p=100)$	00 J/kg-K) entering at 0.	of 20 m ² and overall heat 4 kg/s and 280 K is to be p temperature (in K) of the p	reheated
(A) 290	(B) 300	(C) 320	(D) 350	
Options: 1. ✓ A 2. ※ B 3. ※ C 4. ※ D				
Question Number : 53	Question Type : MCQ			
4×10^7 W/m ³ . The	rod is cooled by a liq		etor is generating heat at the constant 1000 W/n	
(A) 308	(B) 398	(C) 418	(D) 448	

Options:

1. * A

2.	✓	В
3.	×	С

4. * D

Question Number: 54 Question Type: NAT

Work is done on an adiabatic system due to which its velocity changes from 10 m/s to 20 m/s, elevation increases by 20 m and temperature increases by 1 K. The mass of the system is 10 kg, $C_v = 100 \text{ J/(kg.K)}$ and gravitational acceleration is 10 m/s². If there is no change in any other component of the energy of the system, the magnitude of total work done (in kJ) on the system is

Correct Answer:

4.5

Question Number: 55 Question Type: NAT

One kg of air (R = 287 J/kg-K) undergoes an irreversible process between equilibrium state 1 (20 °C, 0.9 m³) and equilibrium state 2 (20 °C, 0.6 m³). The change in entropy $s_2 - s_1$ (in J/kg-K) is

Correct Answer:

-117 to -115

Question Number: 56 Question Type: MCQ

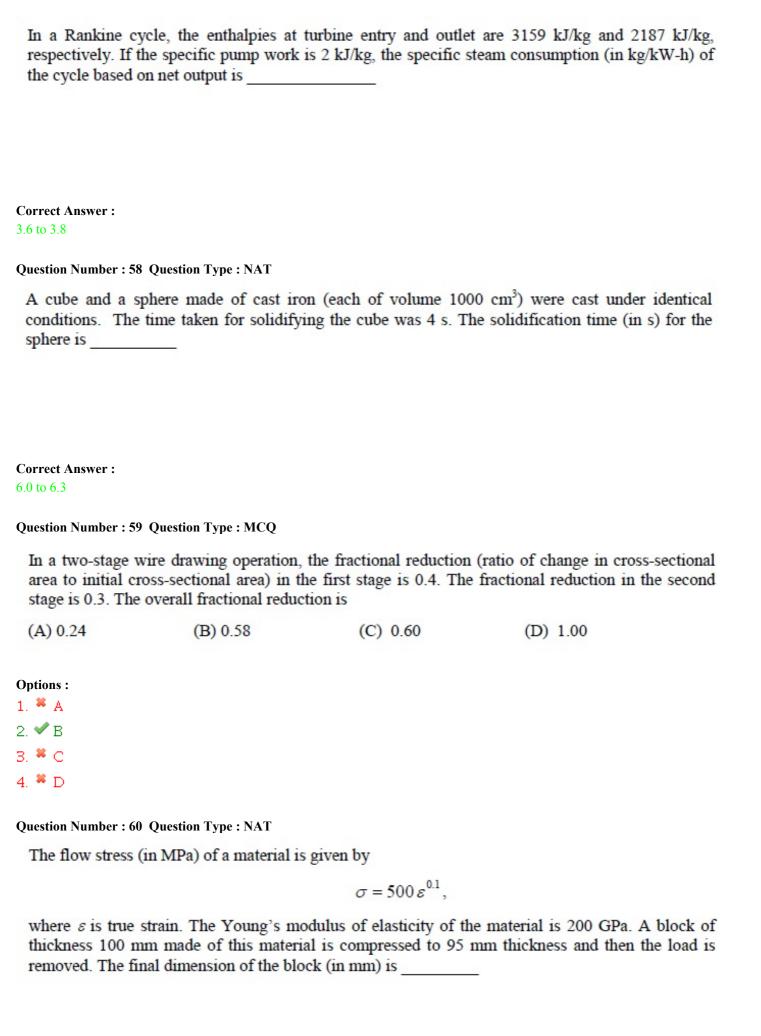
For the same values of peak pressure, peak temperature and heat rejection, the correct order of efficiencies for Otto, Dual and Diesel cycles is

- (A) $\eta_{Otto} > \eta_{Dual} > \eta_{Diesel}$
- (B) $\eta_{Diesel} > \eta_{Dual} > \eta_{Otto}$
- (C) $\eta_{Dual} > \eta_{Diesel} > \eta_{Otto}$
- (D) $\eta_{Diesel} > \eta_{Otto} > \eta_{Dual}$

Options:

- 1. 🏁 A
- 2. 🗸 B
- 3. **%** C
- 4. * D

Question Number: 57 Question Type: NAT



Question Number: 61 Question Type: MCQ

During a TIG welding process, the arc current and arc voltage were 50 A and 60 V, respectively, when the welding speed was 150 mm/min. In another process, the TIG welding is carried out at a welding speed of 120 mm/min at the same arc voltage and heat input to the material so that weld quality remains the same. The welding current (in A) for this process is

(A) 40.00

(B) 44.72

(C) 55.90

(D) 62.25

Options:

1. 🗸 A

2. 🏶 B

3. **%** C

4. * D

Question Number: 62 Question Type: NAT

A single point cutting tool with 0° rake angle is used in an orthogonal machining process. At a cutting speed of 180 m/min, the thrust force is 490 N. If the coefficient of friction between the tool and the chip is 0.7, then the power consumption (in kW) for the machining operation is ______

Correct Answer:

2.0 to 2.2

Question Number: 63 Question Type: MCQ

A resistance-capacitance relaxation circuit is used in an electrical discharge machining process. The discharge voltage is 100 V. At a spark cycle time of 25 μ s, the average power input required is 1 kW. The capacitance (in μ F) in the circuit is

(A) 2.5

(B) 5.0

(C) 7.5

(D) 10.0

Options:

1. 🏁 A

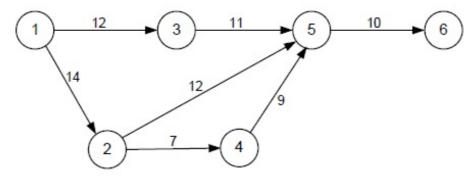
2. 🖋 B

3. X C

4. 🗱 D

Question Number: 64 Question Type: NAT

A project consists of 7 activities. The network along with the time durations (in days) for various activities is shown in the figure.



The minimum time (in days) for completion of the project is

Correct Answer:

39 to 40

 $Question\ Number: 65\ \ Question\ Type: NAT$

A manufacturer has the following data regarding a product:

Fixed cost per month = Rs. 50000

Variable cost per unit = Rs. 200

Selling price per unit = Rs. 300

Production capacity = 1500 units per month

If the production is carried out at 80% of the rated capacity, then the monthly profit (in Rs.)

15

Correct Answer:

68000 to 72000